



SPICER[®]

Off-Highway Products

Service Parts List

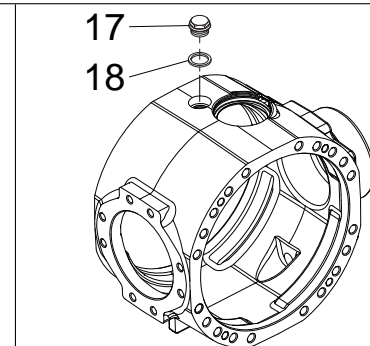
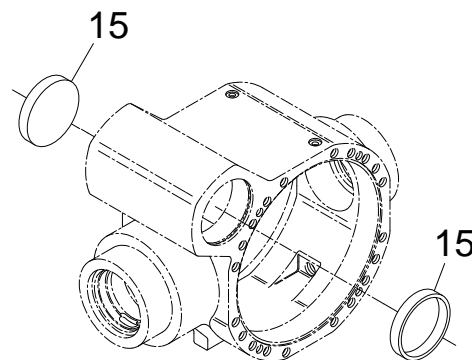
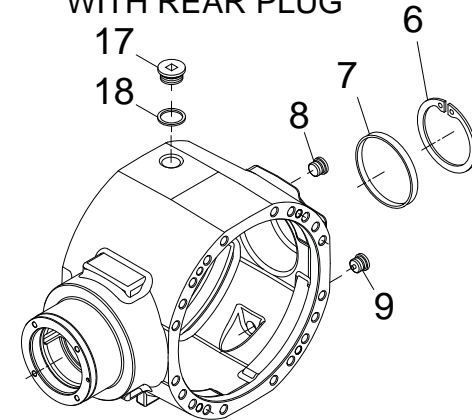
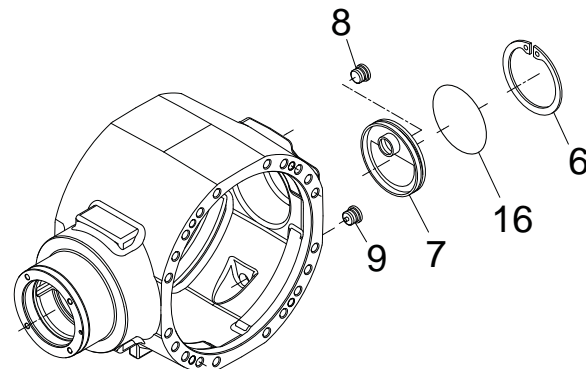
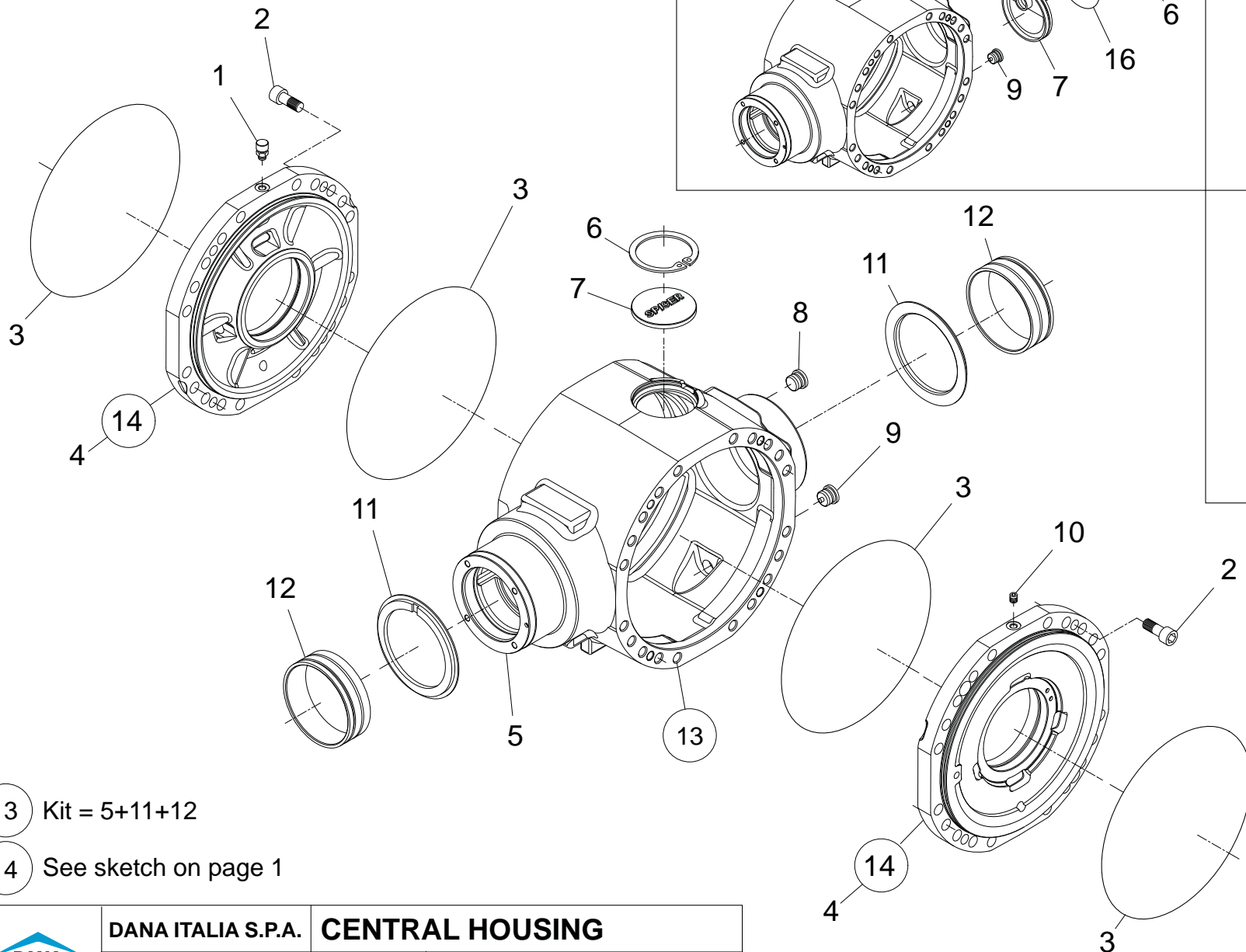
Axle
113/072

APL-2756
February 2013

Denominazione Ponte differenziale fisso con riduzioni finali epicicloidali		Gruppo tipo 113	Modello 72	Cliente: NORMET CORPORATION		C.I. e data ultima modifica
				Cod.cliente: 090028	N° disegno 113.97.000.072	
				Macchina: DRILL RIG SCAMEC 2000-NT100HDX		R 0878
				Note		30/03/2007
				ATTENZIONE: - I gruppi vanno spediti riempiti di olio		01 2468 04/10/2007
				Quantità olio		
Flangia a flangia [mm]	1920.		lt.	16.30		
Rapporto coppia conica	9:33 Corona diam. 290 elica sx					
Rapporto riduzioni finali	1:6 - 4 sat. Int.col. 335		lt.	2.00		
Denominazione	Sottogruppo	Caratteristiche		N°Complessivo		
Scatola e coperchi	113-01/29			113.01.000.01		
Differenziale	113-04/17	Senza blocco		113.04.000.04		
Mozzo ruota	113-06/11	Colonnelle M22 L=76		113.06.000.03		
Freno	113-07/03	A disco in bagno d'olio 6 dischi Wellman + stazion.negativo interno - Sblocco 21 BAR - Gioco 1mm		113.07.000.06		
Particolari sciolti						

WITH REAR INSPECTION
PLUG

WITH REAR PLUG



13 Kit = 5+11+12

14 See sketch on page 1

	DANA ITALIA S.P.A. CENTRAL HOUSING	
	TECHNICAL DOCUMENTATION	Type 113 Tav. 113-01-0001

The cover has to be mounted on the opposite side of the bevel gear set.



Mod. 113/ 72

Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. CENTRAL HOUSING

Drawing
113-01-0001

Page N. 1

Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-01/29
1	702.01.003.01	1	TAPPO SFIATO RENIFLARD VENT TAPÓN DE RESPIRADERO ENTLUEFTER		
2	016.04.0428	4	VITE A TESTA CILINDRICA VIS A TETE CYLINDRIQUE CYLINDER BOLT TORNILLO DE CABEZA CILÍNDRICA ZYLINDERSCHRAUBE		
3	001.05.2945	4	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		
4	113.01.010.06	2	COPERCHIO INTERMEDIO COUVERCLE INTERMEDIAIRE INTERMEDIATE COVER TAPA DE INTERMEDIO ZWISCHENDECKEL		
5	113.01.013.03	1	SCATOLA CARTER HOUSING CAJA GEHAEUSE		
6	002.02.1429	1	ANELLO D'ARRESTO BAGUE D'ARRET SNAP RING ARO DE RETENCIÓN SPRENGRING		
7	176.01.035.04	1	TAPPO BOUCHON PLUG TAPÓN STOPFEN		
8	355.14.610.02	1	TAPPO BOUCHON PLUG TAPÓN STOPFEN		



Mod. 113/ 72

Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. CENTRAL HOUSING

Drawing
113-01-0001

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-01/29
9	355.14.611.02	1	TAPPO MAGNETICO BOUCHON MAGNETIQUE MAGNET PLUG TAPÓN MAGNÉTICO MAGNETSTOPFEN		
10	016.14.1138	1	VITE DI CHIUSURA VIS DE FERMETURE PLUG TAPÓN VERSCHLUSS-SCHRAUBE		
11					
12					
13					
14					
15					
16					
17	932.03.019.01	1	TAPPO BOUCHON PLUG TAPÓN STOPFEN		



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Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

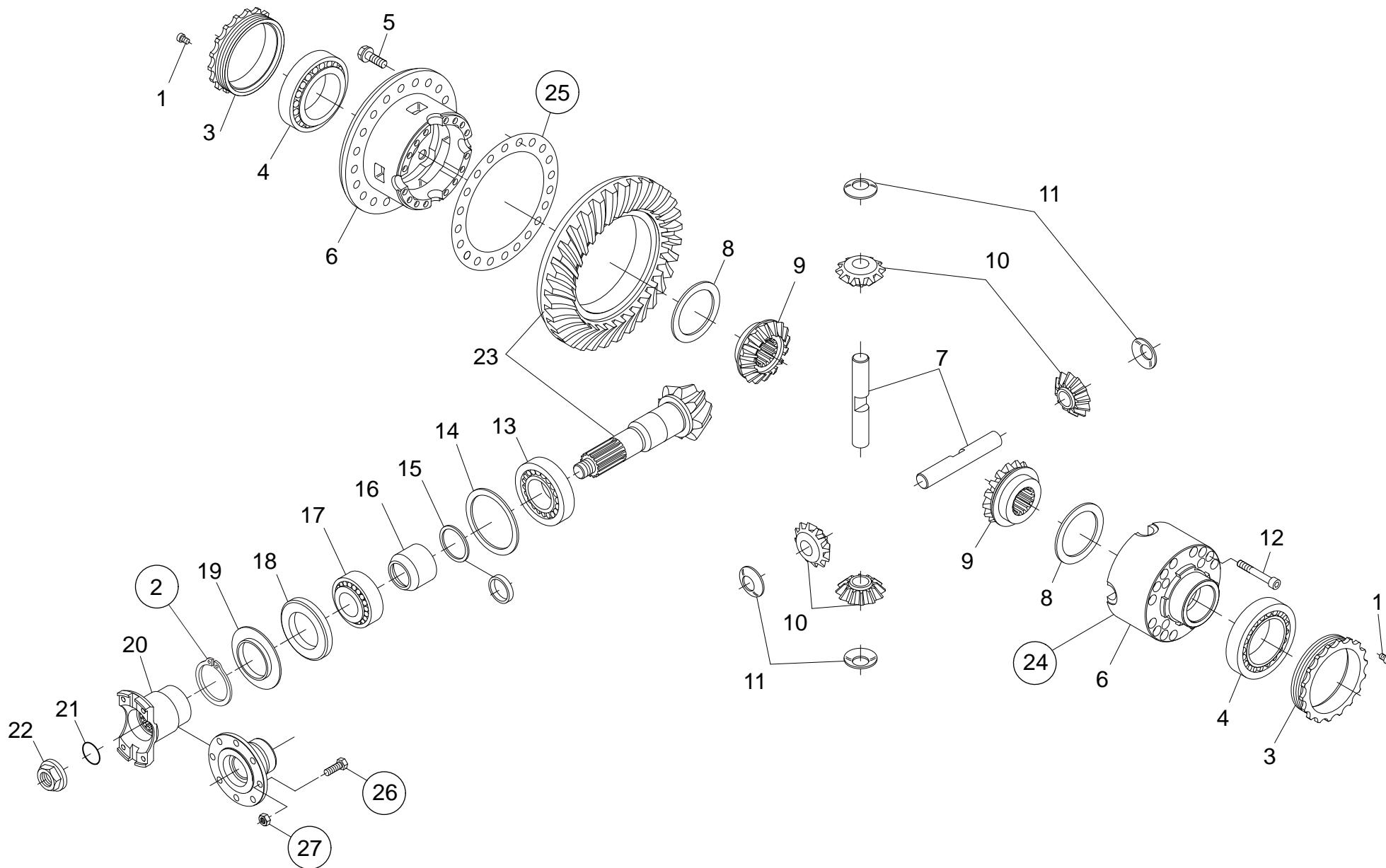
Descr. CENTRAL HOUSING

Drawing
113-01-0001

Page N. 3


Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type	Subassembly
18	011.07.1478	1	ROSETTA DI TENUTA BAGUE D'ETANCHEITE SEAL WASHER ARANDELA DE ESTANQUIDAD DICHRING	113	113-01/29



2 25 26 27 OPTIONAL

24 Kit = 6+7+8+9+10+11+12

	DANA ITALIA S.P.A. DIFFERENTIAL	
	TECHNICAL DOCUMENTATION	Type 113 Tav. 113-04-0010



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Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. DIFFERENTIAL

Drawing
113-04-0010

Page N. 1

Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-04/17
1	016.30.4162	2	VITE VIS BOLT TORNILLO SCHRAUBE		
2					
3	194.04.001.01	2	GHIERA ECROU RING NUT ABRAZADERA WELLENMUTTER		
4	005.09.0762	2	CUSCINETTO A RULLI CONICI ROULEMENT A R. CONIQUES TAPER ROLLER BEARING COJINETE DE BOLAS KEGELROLLENLAGER		
5	016.28.3390	20	VITE VIS BOLT TORNILLO SCHRAUBE		
6	113.04.704.01	1	SCATOLA DIFFERENZIALE CARTER DIFFERENTIEL DIFFERENTIAL CARRIER CAJA DE DIFERENCIAL DIFFERENTIALGEHAEUSE		
7	139.04.002.02	2	PERNO DIFFERENZIALE AXE DIFFERENTIAL SHAFT PERNO DE DIFERENCIAL AUSGLEICHSBOLZEN		
8	138.04.009.01	2	RONDELLA DI RASAMENTO RONDELLE FRICTION WASHER ARANDELA DE FRICCIÓN ANLAUFSSCHEIBE		
9	113.04.046.01	2	PLANETARIO PLANETAIRE DIFFERENTIAL SIDE GEAR PLANETARIO		



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Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIÉCES DE RECHANGE
LIST OF SPARE PARTS

Descr. DIFFERENTIAL

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113-04-0010

Page N. 2

Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-04/17
10	113.04.043.01	4	AUSGLEICHSWELLENRAD SATELLITE SATELLITE DIFFERENTIAL PINION ENGRANAJE SATELITE AUSGLEICHSKEGELRAD		
11	139.04.001.01	4	RONDELLA DI RASAMENTO RONDELLE FRICTION WASHER ARANDELA DE FRICCIÓN ANLAUFSSCHEIBE		
12	016.38.4165	15	VITE VIS BOLT TORNILLO SCHRAUBE		
13	005.10.1457	1	CUSCINETTO A RULLI CONICI ROULEMENT A R. CONIQUES TAPER ROLLER BEARING COJINETE DE BOLAS KEGELROLLENLAGER		
14	123.04.400.03	1	KIT SPESSORI KIT CALES SHIM KIT KIT DE ESPESOR PASS-SCHEIBEN KIT		
15	113.04.400.07	1	KIT ANELLI KIT ARRETOIR RING KIT KIT DE ANILLO RINGE KIT		
16	113.04.048.01	1	DISTANZIALE ENTRETOISE SPACER DISTANCIADOR DISTANZRING		
17	005.09.0831	1	CUSCINETTO A RULLI CONICI ROULEMENT A R. CONIQUES TAPER ROLLER BEARING COJINETE DE BOLAS KEGELROLLENLAGER		



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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

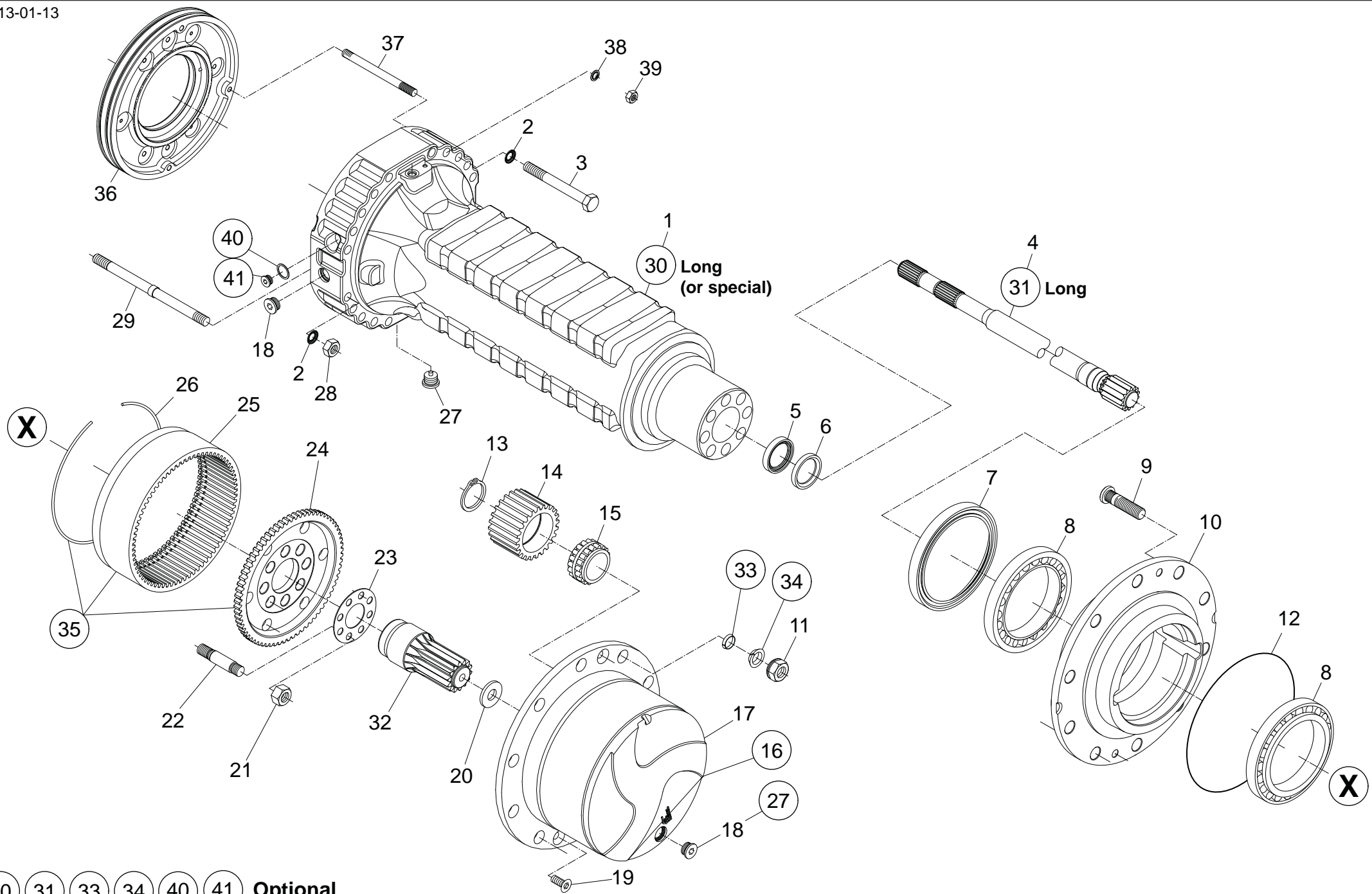
Descr. DIFFERENTIAL

Drawing
113-04-0010

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Date 14/02/13


Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-04/17
18	001.13.1234	1	ANELLO DI TENUTA JOINT D'ETANCHEITE SEAL ANILLO DE ESTANQUEIDAD DICHRING		
19	276.01.005.01	1	LAMIERA DI PROTEZIONE PROTECTION EN TOLE COVER PLATE CHAPA DE PROTECCIÓN SCHUTZBLECH		
20	734.04.013.03	1	FLANGIA BRIDE FLANGE BRIDA FLANSCH		
21	001.05.0818	1	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		
22	734.04.035.01	1	DADO ECROU NUT TUERCA MUTTER		
23	113.04.500.04	1	COPPIA CONICA COUPLE CONIQUE BEVEL GEAR SET PAR CONICO KEGEL- UND TELLERRADPAAR		
24	113.04.753.02	1	DIFFERENZIALE DIFFERENTIEL DIFFERENTIAL DIFERENCIAL DIFFERENTIAL		



30
31
33
34
40
41
Optional

16 Kit = 13+14+15+17+20

35 Kit = 24+25+26

	DANA ITALIA S.P.A. HUB REDUCTION	
	TECHNICAL DOCUMENTATION	Type 113 Tav. 113-06-0001



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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. HUB REDUCTION

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-06/11
1	113.06.014.03	2	BRACCIO CORPS D'ESSIEU AXLE CASE BRAZO ACHSKOERPER		
2					
3	112.06.070.09	40	VITE VIS BOLT TORNILLO SCHRAUBE		
4	113.06.026.01	2	SEMIASSE DEMI-ARBRE HALF SHAFT SEMIEJE ACHSWELLE		
5	001.43.3687	2	ANELLO DI TENUTA JOINT D'ETANCHEITE SEAL ANILLO DE ESTANQUEIDAD DICHRING		
6	113.06.019.01	2	ANELLO BAGUE RING ANILLO RING		
7	123.06.016.01	2	ANELLO DI TENUTA JOINT D'ETANCHEITE SEAL ANILLO DE ESTANQUEIDAD DICHRING		
8	005.10.1427	4	CUSCINETTO A RULLI CONICI ROULEMENT A R. CONIQUES TAPER ROLLER BEARING COJINETE DE BOLAS KEGELROLLENLAGER		
9	932.06.074.01	20	COLONNETTA GOUJON DE ROUE WHEEL STUD PRISIONERO		



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Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-06/11
10	123.06.009.02	2	RADBOLZEN MOZZO RUOTA MOYEU DE ROUE WHEEL HUB CUBO DE MAZA RADNABE		
11	006.08.2833	20	DADO A SEDE SFERICA ECROU DEMI-SPHERIQUE WHEEL NUT TURCA ASIANTA ESFÉRICA KUGELBUNDMUTTER		
12	176.07.029.01	2	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		
13	002.14.3202	8	ANELLO D'ARRESTO BAGUE D'ARRET SNAP RING ARO DE RETENCIÓN SPRENGRING		
14	290.06.011.02	8	SATELLITE (PLAN.) SATELLITE PLANET GEAR ENGRANAJE PLANETARIO PLANETENRAD		
15	290.06.013.03	8	CUSCINETTO ROULEMENT BEARING COJINETE LAGER		
16	113.06.616.01	2	SUPPORTO SATELLITI SUPPORT SATELLITES PLANET GEAR CARRIER TAPA PORTASATÉLITES PLANETENGEHAEUSE		
17	113.06.016.01	2	SUPPORTO SATELLITI SUPPORT SATELLITES PLANET GEAR CARRIER TAPA PORTASATÉLITES PLANETENGEHAEUSE		



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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. HUB REDUCTION

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-06/11
18	355.14.610.02	2	TAPPO BOUCHON PLUG TAPÓN STOPFEN		
19	016.06.0442	4	VITE A TESTA CONICA VIS A TETE CONIQUE COUNTERSUNK BOLT TORNILLO DE CABEZA CONICA SENKSCHRAUBE		
20	112.06.017.02	2	RONDELLA DI RASAMENTO RONDELLE FRICTION WASHER ARANDELA DE FRICCIÓN ANLAUFSSCHEIBE		
21	006.22.4177	16	DADO ECROU NUT TUERCA MUTTER		
22	176.06.065.02	16	PRIGIONIERO GOUJON STUD PRISIONERO STIFTSCHRAUBE		
23	113.06.007.01	2	LAMIERA DI SICUREZZA TOLE DE SECURITE LOCKING PLATE BLOQUEO DE LA CUBIERTA SICHERUNGSBLECH		
24	113.06.008.01	2	SUPPORTO PORTACORONA SUPPORT PORTE COURONNE RING GEAR SUPPORT SOPORTE DE CORONA HOHLRADTRAEGER		
25	290.06.010.07	2	CORONA DENTATA COURONNE DENTEE RING GEAR CORONA DENTADA ZAHNKRANZ		



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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-06/11
26	290.06.014.02	2	ANELLO DI SICUREZZA ARRETOIR CIRCLIP ANILLO DE SEGURIDAD SICHERUNGSRING		
27	355.14.611.02	4	TAPPO MAGNETICO BOUCHON MAGNETIQUE MAGNET PLUG TAPÓN MAGNÉTICO MAGNETSTOPFEN		
28					
29					
30					
31					
32	113.06.012.01	2	PIGNONE PIGNON PIÑION PIÑÓN RITZEL		
33					
34					
35	113.06.708.03	2	SUPPORTO PORTACORONA SUPPORT PORTE COURONNE RING GEAR SUPPORT		



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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

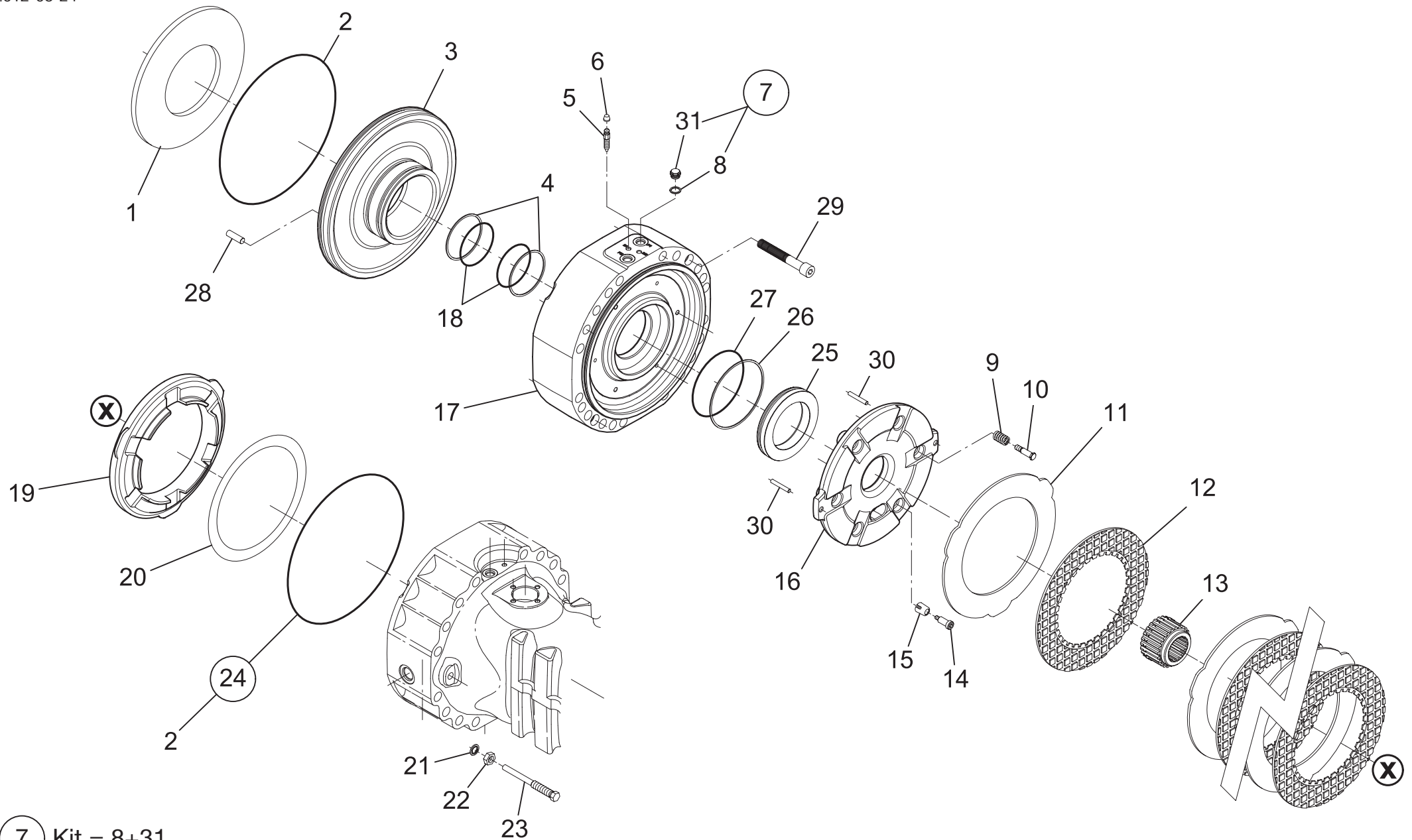
Descr. HUB REDUCTION

Drawing
113-06-0001

Page N. 5


Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-06/11
			SOPORTE DE CORONA HOHLRADTRAEGER		



7 Kit = 8+31

24 OPTIONAL

	DANA ITALIA S.P.A. BRAKES	
	TECHNICAL DOCUMENTATION	Type 113



Mod. 113/ 72

Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
LISTE DES PIECES DE RECHANGE
LIST OF SPARE PARTS

Descr. BRAKES

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113-07-0001

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-07/03
1	113.07.004.01	2	MOLLA RESSORT SPRING MUELLE FEDER		
2	001.05.3375	2	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		
3	113.07.001.07	2	PISTONE PISTON PISTON PISTÓN KOLBEN		
4	111.07.004.01	4	ANELLO ANTIESTRUSIONE BAGUE ANTIEXTRUSION BACK - UP RING ANILLO ANTIEXTRUSIÓN ANTIEXTRUSIONSRING		
5	734.07.014.01	4	VITE SPURGO VIS DE PURGE BLEEDING BOLT PURGADOR ABBLASESCHRAUBE		
6	734.07.015.01	4	TAPPO BOUCHON PLUG TAPÓN STOPFEN		
7	112.07.615.01	4	TAPPO BOUCHON PLUG TAPÓN STOPFEN		
8	011.07.4225	4	ROSETTA DI TENUTA BAGUE D'ETANCHEITE SEAL WASHER ARANDELA DE ESTANQUIDAD DICHRING		



Mod. 113/ 72

Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
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Descr. BRAKES

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113-07-0001

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-07/03
9	171.07.010.02	6	MOLLA RESSORT SPRING MUELLE FEDER		
10	154.06.014.02	6	VITE REGISTRO VIS DE REGLAGE ADJUSTING BOLT TORNILLO EN REGISTRO NACHSTELLSCHRAUBE		
11	154.07.001.01	6	DISCO FRENO INTERMEDIO DISQUE INTERMEDIAIRE INTERMEDIATE BRAKE DISC DISCO DE FRENO INTERMEDIO GEGENLAMELLE		
12	113.07.610.01	6	DISCO FRENO DISQUE DE FREIN BRAKE DISC DISCO DE FRENO BREMSSCHEIBE		
13	113.07.014.02	2	BUSSOLA MANCHON DE REDUCTION REDUCTION BUSHING CASQUILLO ZWISCHENBUCHSE		
14	112.07.037.14	6	VITE REGISTRO VIS DE REGLAGE ADJUSTING BOLT TORNILLO EN REGISTRO NACHSTELLSCHRAUBE		
15	112.07.002.03	6	MOLLA RESSORT SPRING MUELLE FEDER		
16	123.07.018.01	2	DISCO FRENO INTERMEDIO DISQUE INTERMEDIAIRE INTERMEDIATE BRAKE DISC DISCO DE FRENO INTERMEDIO GEGENLAMELLE		



Mod. 113/ 72

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DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
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Descr. BRAKES

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-07/03
17	113.01.009.05	2	COPERCHIO COUVERCLE COVER TAPA DECKEL		
18	111.07.005.01	4	ANELLO DI TENUTA JOINT D'ETANCHEITE SEAL ANILLO DE ESTANQUEIDAD DICHRING		
19	123.07.009.01	2	DISTANZIALE ENTRETOISE SPACER DISTANCIADOR DISTANZRING		
20	113.07.400.01	1	KIT SPESSORI KIT CALES SHIM KIT KIT DE ESPESOR PASS-SCHEIBEN KIT		
21	011.13.1227	4	ROSETTA RONDELLE LOCK WASHER RONDANA SCHEIBE		
22	006.05.0684	4	DADO ECROU NUT TUERCA MUTTER		
23	150.07.001.01	4	VITE VIS BOLT TORNILLO SCHRAUBE		
24	001.05.2945	2	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		



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Technical documentation

DISTINTA PEZZI DI RICAMBIO
ERSATZTEILLISTE
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113-07-0001

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Date 14/02/13

Pos.	NUMERO DISEGNO BESTELLNUMMER REFERENCE NUMERO PART NUMBER	Q.ty	DENOMINAZIONE BEZEICHNUNG DESCRIPTION DENOMINATION	Type 113	Subassembly 113-07/03
25	113.07.002.03	2	PISTONE PISTON PISTON PISTÓN KOLBEN		
26	355.14.048.01	2	ANELLO ANTIESTRUSIONE BAGUE ANTIEXTRUSION BACK - UP RING ANILLO ANTIEXTRUSIÓN ANTIEXTRUSIONSRING		
27	112.07.024.01	2	ANELLO OR JOINT OR O - RING ANILLO TOROIDAL O - RING		
28					
29	016.04.0547	4	VITE A TESTA CILINDRICA VIS A TETE CYLINDRIQUE CYLINDER BOLT TORNILLO DE CABEZA CILÍNDRICA ZYLINDERSCHRAUBE		
30	014.02.1906	4	SPINA BROCHE DOWEL VÁSTAGO STIFT		
31	016.10.4218	4	VITE DI CHIUSURA VIS DE FERMETURE PLUG TAPÓN VERSCHLUSS-SCHRAUBE		

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SPICER®

Off-Highway Products

TECHNICAL DOCUMENTATION
DANA ITALIA S.P.A.

- PRODUCT CHANGE NOTICES -

Customer: 090028 NORMET OY

Fax Number: 00358178324373

Table number : 7648 - 001

Subject: Change the oil from GL4(104.02.5121)to GL5(104.02.5144).

Reason: PROPER PARTS ORDERING

P.A.P Number: R2013-0089

Product: 113/ 72

Modification level 2

Drawing OLD/NEW NOT DRAWN

Introduction date: 30/10/13

Serial n.: S-ITA-775997

Type	Old	Qty	New	Qty
C	104.02.5121	11	104.02.5144	11

PART NOT INTERCHANGEABLE
FOR NEW ORDERS, USE NEW PART NUMBER
ASSEMBLY INSTRUCTION REMAIN UNCHANGED